



## AUAC00121 Dulux Acratex Roof Membrane Glaze Coat Clear Gloss

Introduction

Part A

194-X0375-15L

### Description and Image

**Dulux Acratex Roof Membrane Gloss Glaze Coat** is a 100% acrylic, Water Based, clear high gloss finish for application over Dulux AcraTex Roof Membrane & Dulux Acratex texture finishes.

### **Features and Benefits**

- Water based
- Premium System Option
- Further Resists Weathering
- Easy, safe and economical clean-up.
- Applied Over Roof Membrane Colour Coats
- Protects against dirt pick-up, pollution & chemical attack.

### Standards And Certifications



NATA Accredited: National Association of Testing Authorities



Certified System: Quality ISO 9001



Certified System: Environment ISO 14001

## Standards and Certifications

For details on these standards and certifications please reference the 'Approvals' section at the beginning of this document. Please contact your DuluxGroup representative for specific information on ESD credits / points.

## Uses

Dulux Acratex Roof Membrane Glaze Coat is principally used for over-coating Dulux Acratex Roof Membrane colour coats as an additional protective clear coating.

Dulux Acratex Roof Membrane Glaze Coat can also be applied to Dulux Acratex textured coatings and speciality finishes to improve the over aesthetic look and provide addition protection.

### **Typical Specifications**

Typical System

Coat Product Spread Rate (m²/L): WFT (micron): DFT (micron)

0

Minimum System DFT: 0





Performance Guide			
Salt Resists salt spray.	Heat Resistance Up to 90C (dry).		
Water Contributes to outstanding moisture barrier properties of full texture systems.	Solvent Resists alcohol and aliphatic hydrocarbons. Sensitive to other stronger solvents.		
Abrasion  Very good resistance to abrasion.	Acid Resists dilute acids.		
Alkali Resists dilute alkali.			

Typical Properties					
V.O.C. Content < 15 g/L untinted					
Clean Up					
Clean up water Clean all equipment with water after use.					
Application Methods					
Air Spray 🛉 Airless Spray 📍 Brush 🚏 Roller					
Specifications	Solids by Volume				
	30				
	Min	Max	Recommended		
Wet Film Per Coat (microns)	133	166	150		
Dry Film Per Coat (microns)	40	50	45		
Theoretical Spread Rate (m²/L)	7.50	6	6.67		
Drying Time					
	Min	Max	Recommended		
Recoat Time (min/hours)	2 Hours	Indefinite			

## **Application Guide**

Surface Preparation

Ensure the surface is clean, dry, and free of all contaminants. Dulux AcraTex Roof Membrane colour coats should be dry and of uniform colour .

Ensure adequate masking is used to protect adjacent surfaces.

Application Procedure and Equipment

### Airless spray.

Typical airless spray set up: Graco Ultra 500,695 or 795 using 0.011-0.013 spray tip at approx. 1000 psi.





Health and Safety		
SDS Number DLX003149	SDS Link View SDS Link	
Using Safety Precautions Wear eye protection and when spraying wear a dust mask.		
Please refer to SDS Link. In case of emergency, please call 1800 220 770.		

### **Precautions and Limitations**

### This product data sheets shall be read in conjunction with the Dulux specification.

To ensure colour uniformity and for optimum performance, Dulux recommend a full coating system including a Membrane topcoat.

For all systems, the Texture &/or Base Coat should be tinted in accordance with Tint Guide to the specified topcoat colour (or a colour as close as possible to the specified colour as product and Acratex tint rules allow).

Important: Not all colours are suitable for exterior use.

Ensure that you have adequate tinted stock to complete the job in one application.

All material must be thoroughly cross-mix to ensure tint uniformity.

It is recommended to hold a volume of finish material for future maintenance touch-ups

Practical spreading rates will vary from quoted theoretical figures depending on substrate porosity, surface roughness, overspray losses, application methods and environmental conditions (e.g. wind).

- Do not apply paint if Relative Humidity is above 85% or temperature is within 3°C of Dew Point.
- Do not apply if the surface temperature is greater than 40°C or below 10°C, or likely to fall below 10°C during the application or drying period.
- Dry times apply to a single coat at recommended spread rate and at 25°C and 50% Relative Humidity
- Allow longer times under cool, moist, or still conditions and or when applied at high film builds.
- Protect from dew, rain and frost for 48 hours when apply at the recommended spread rate.
- Avoid application in hot, windy conditions or on hot surfaces cool the surface by hosing with water and paint the cool damp surface.
- The exterior texture coatings should be cleaned on a regular basis.
- This will help maintain your overall aesthetic appearance and preserve your Acratex Texture coating system.

Cleaning once every year will remove light soil as well as grime and airborne pollutants refer Dulux Acratex Care & Maintenance Guide.

Transport and Storage		
Line Shade /Pack A 194X0375-15L		Shipment Name  Not dangerous goods.; No special transport requirements.
Size:  15 Litre	Weight:	





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Unless Dulux has provided you with a customised, project-specific specification, this Data Sheet does not represent that any particular product or product system will be suitable for your project.

Any information provided in this Data Sheet is given in good faith and is believed by Dulux to be correct at the time of publication. Products and coating systems can be expected to perform as indicated in this Data Sheet, provided the substrate is in good condition, the coatings are applied by a suitably experienced and skilled applicator, and the preparation, application and maintenance is followed strictly as set out in this Data Sheet, and as recommended on the applicable Safety Data Sheets for the relevant products, available from <a href="www.duspecplus.com.au">www.duspecplus.com.au</a>. Climatic conditions at application time can affect product suitability and performance.

The correct colour or colour match is the responsibility of the applicator. Colours will change over time and Dulux does not guarantee that the same colour newly mixed will match a colour applied earlier which has been subjected to weathering or other change elements. No product colour is guaranteed against colour change.

Where any liability of Dulux in respect of this Data Sheet cannot by law be excluded, Dulux's liability is limited, as permitted by law and at Dulux's option, to resupply of the relevant products or services or to reimbursing the cost of those products or services.

WHERE LEAD MAY BE PRESENT: The asset manager is responsible for verifying the presence of lead and determining whether to remove or encapsulate the lead. If lead is present, the work must be done in strict accordance with AS 4361 Parts 1 and 2 and Worksafe Australia guidelines.