

## AUAC00081 Dulux Acratex Coventry Coarse

### Introduction

Part A  
194-85753, 19485944

### Description and Image

Previously known as Dulux AcraTex Coventry Coarse  
**Dulux AcraTex Coventry Coarse** is a decorative, low build protective coating displaying excellent resistance to weathering and atmospheric chemicals.  
The finish will resemble that of a coarse granular render which has been sponge floated.

19485753 Coventry Coarse QTB Quarter Tint Base  
19485944 Coventry Coarse ATB Accent Base  
19486074 Coventry Coarse ATB Accent Base Winter Grade  
19485757 Coventry Coarse ETB Extra Bright Tint Base



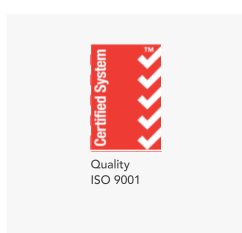
### Features and Benefits

- Long 'wet edge' Standard Grade
- Faster Dry "Accent Base Winter Grade"
- Available in Standard, Accent & Extra Bright base's
- Even granular appearance
- Easy to apply
- Improved productivity in colder weather
- Extended Colour Range
- Tough

### Standards And Certifications



NATA Accredited:  
National Association of  
Testing Authorities



Certified System: Quality  
ISO 9001



Certified System:  
Environment ISO 14001

### Standards and Certifications

For details on these standards and certifications please reference the 'Approvals' section at the beginning of this document.  
Please contact your DuluxGroup representative for specific information on ESD credits / points.

## Uses

For interior/exterior application to both new and old masonry.  
Dulux AcraTex Coventry Coarse is trowel applied and finished to achieve an even coarse granular appearance.

## Typical Specifications

### Typical System

Title:

**Typical System for New Concrete Block**

Preparation Guide

Refer full DuSpec:

AUAC02655 Dulux AcraTex AcraShield Advance / Coventry Coarse / Green Render Sealer /  
RenderWall AcraBuild Plus on New Concrete block, brick, masonry [Exterior]

Coat	Product	Spread Rate (m <sup>2</sup> /L):	WFT (micron):	DFT (micron)
<b>Prep Coat</b>	<b>RenderWall AcraBuild</b>	<b>0.3</b>	<b>4000</b>	<b>4000</b>
<b>1st Coat</b>	<b>Green Render Sealer</b>	<b>8.0</b>	<b>127</b>	<b>44</b>
<b>2nd Coat</b>	<b>951 Coventry Coarse</b>	<b>0.8</b>	<b>1333</b>	<b>1000</b>
<b>3rd Coat</b>	<b>AcraShield Advance</b>	<b>6.0</b>	<b>167</b>	<b>75</b>
<b>Optional</b>	<b>AcraShield Advance</b>	<b>6.0</b>	<b>167</b>	<b>75</b>

Minimum System DFT: **5194**

Notes:

A Dulux warranty will be provided confirming protection against flaking & peeling for a period of Seven years extended to Fifteen years when a full AcraTex system including 2 coats of AcraShield is applied by a Dulux AcraTex trained applicator, according to specification, & at the specified spreading rates, & to the surface preparation details described in the Dulux AcraTex Specification Manual.

## Performance Guide

Salt <b>Resists salt spray especially when top coated with DULUX AcraTex AcraShield.</b>	Heat Resistance <b>Up to 90C (dry)</b>
Water <b>Water resistant with good vapour permeability.</b>	Solvent <b>Resists alcohol and aliphatic hydrocarbons. Sensitive to strong solvents.</b>
Abrasion <b>Good resistance to abrasion especially when top coated with DULUX AcraTex AcraShield .</b>	Acid <b>Slight softening with dilute acid. Inert when top coated with DULUX AcraTex AcraShield.</b>
Alkali <b>Slight softening with dilute alkali. Inert when top coated with DULUX AcraTex AcraShield</b>	

### Typical Properties

V.O.C. Content  
**< 35 g/L untinted**

Clean Up



**Water**

Sizes  
**15 Litre**

Application Methods



**Trowel**



**Hopper Gun**

Tex Spray. Coventry Coarse should be tinted in accordance with AcraTex Tint Guide to the specified membrane top coat colour (Or a colour as close as possible to the specified colour in accordance with product /base tint rules)

Specifications

Solids by Volume

**75**

Min

Max

Recommended

Wet Film Per Coat (microns)

**1333**

**1467**

**1333**

Dry Film Per Coat (microns)

**1000**

**1100**

**1000**

Theoretical Spread Rate (m<sup>2</sup>/L)

**0.8**

**0.7**

**0.8**

Drying Time

Min

Max

Recommended

Recoat Time (min/hours)

**24 hours**

**Indefinite**

Typical Property Notes

Application Procedure and Equipment

Product should be tinted and thoroughly mixed before use.

Refer to the Dulux AcraTex Application Manual for detailed application instructions.

## Application Guide

### Surface Preparation

Ensure alkaline surfaces have aged for 30 days minimum.

All surfaces must be thoroughly clean and free of all contaminants, dirt, surface chalk, grease, mould, mildew, wax, loose or flaky paint, form oils, release agents and mortar splashes. Metal, tie wire, etc. on surface must be removed or treated against corrosion. Surface imperfections and irregularities should be levelled and patched and completely flush to surrounding surfaces.

Maximum coverage and durability is assured by first using Dulux AcraTex AcraPrime Water Based Or Green Render Sealer.

### Application Procedure and Equipment

Trowel and Hawk finished with a plastic float

Product should be tinted & thoroughly mixed before use.

Refer to the Dulux AcraTex Application Manual for detailed application instructions.

Use masking to protect adjacent areas. The area should be patched and primed ready for final texture coat.

Dulux AcraTex Coventry Coarse is applied by hawk and stainless steel trowel, then finished in a circular motion with the plastic finishing float to achieve an even granular appearance.

Two people are required for most areas - one person to apply the Coventry Coarse to the wall, the second to process / float finish.

Delivery must be to a uniform thickness.

Allow the material to stand for a short time before "rubbing up" with float to produce the desired pattern/texture.

Application must be in a brisk uniform fashion terminating when the whole area is complete, banded by a natural break such as an expansion joint, corner etc.

Application commenced on a single area must be completed uninterrupted.

## Health and Safety

SDS Number <b>194-85753 Coventry Coarse QTB DLX003092</b>	SDS Link <a href="#">View SDS Link</a>
SDS Number <b>194-85757 Coventry Coarse Extra Bright DLX003105</b>	SDS Link
SDS Number <b>194-85944 Coventry Coarse Accent Base DLX003096</b>	SDS Link
SDS Number <b>194-85753 Coventry Coarse Accent Base WG DLX002659</b>	SDS Link

**Please refer to SDS Link. In case of emergency, please call 1800 220 770.**

#### Precautions and Limitations

**This product data sheets is to be read in conjunction with Dulux specification.**

To ensure colour uniformity and for optimum performance, Dulux recommend a full coating system including a membrane top coat. Dulux Acratex Coventry Coarse is not suitable for roller or spray applied finishes.

For all systems the Texture &/or Base Coat should be tinted in accordance with Acratex Tint Guide to the specified top coat colour (or a colour as close as possible to the specified colour as product and tint rules allow).

**Important:** Not all colours are suitable for exterior use.

Ensure that you have adequate tinted stock to complete the job in one application.

All material must be thoroughly cross-mix to ensure tint uniformity.

It is recommended to hold a volume of finish material for future maintenance touch-ups

Practical spreading rates will vary from quoted theoretical figures depending on substrate porosity, surface roughness, overspray losses, application methods and environmental conditions (e.g. wind).

Do not apply paint if Relative Humidity is above 85% or temperature is within 3°C of Dew Point.

Do not apply if the surface temperature is greater than 40°C or below 10°C, or likely to fall below 10°C during the application or drying period.

Dry times apply to a single coat at recommended spread rate and at 25°C and 50% Relative Humidity

Allow longer times under cool, moist, or still conditions and or when applied at high film builds.

Protect from dew, rain and frost for 48 hours when apply at the recommended spread rate.

Avoid application in hot, windy conditions or on hot surfaces cool the surface by hosing with water and paint the cool damp surface.

The exterior texture coatings should be cleaned on a regular basis.

This will help maintain your overall aesthetic appearance and preserve your Acratex Texture coating system.

Cleaning once every year will remove light soil as well as grime and airborne pollutants refer Dulux Acratex Care & Maintenance Guide.

#### Transport and Storage

Line Shade /Pack A

**194-85753 Coventry Coarse QTB**

**194-85757 Coventry Coarse Extra Bright**

**194-85944 Coventry Coarse Accent Base**

**194-85753 Coventry Coarse Accent Base Winter Grade**

Size:

Weight:

15 Litre

23.5kg

#### Further Information

**Dulux Acratex Care & Maintenance Guide**

**Disclaimer**

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Unless Dulux has provided you with a customised, project-specific specification, this Data Sheet does not represent that any particular product or product system will be suitable for your project.

Any information provided in this Data Sheet is given in good faith and is believed by Dulux to be correct at the time of publication. Products and coating systems can be expected to perform as indicated in this Data Sheet, provided the substrate is in good condition, the coatings are applied by a suitably experienced and skilled applicator, and the preparation, application and maintenance is followed strictly as set out in this Data Sheet, and as recommended on the applicable Safety Data Sheets for the relevant products, available from [www.duspecplus.com.au](http://www.duspecplus.com.au). Climatic conditions at application time can affect product suitability and performance.

The correct colour or colour match is the responsibility of the applicator. Colours will change over time and Dulux does not guarantee that the same colour newly mixed will match a colour applied earlier which has been subjected to weathering or other change elements. No product colour is guaranteed against colour change.

Where any liability of Dulux in respect of this Data Sheet cannot by law be excluded, Dulux's liability is limited, as permitted by law and at Dulux's option, to resupply of the relevant products or services or to reimbursing the cost of those products or services.

WHERE LEAD MAY BE PRESENT: The asset manager is responsible for verifying the presence of lead and determining whether to remove or encapsulate the lead. If lead is present, the work must be done in strict accordance with AS 4361 Parts 1 and 2 and Worksafe Australia guidelines.