

AUDU00075 Dulux Aquanamel Semi Gloss

Introduction

Part A
535 LINE

Approvals
APAS 0260/2 (Vivid White, Deep, Ultra Deep & Extra Bright Base only)

Description and Image

Dulux Aquanamel Semi Gloss is a waterbased interior/exterior acrylic enamel that dries to a smooth and tough finish. Dulux Aquanamel Semi Gloss can be used in many of the areas that traditional solvent based enamels are used, with all the time saving benefits of an acrylic paint. Dulux Aquanamel Semi Gloss is non-yellowing and resists chipping. Dulux Aquanamel Semi Gloss is highly recommended for doors, architraves, skirting boards, windows, timber trim and walls and is ideal for bathrooms, kitchens and laundries.



Features and Benefits

- Water based
- Washable
- Hard wearing
- Easy Application, Fast drying
- Most marks can be removed with common household cleaners
- Use on doors & trim as an enamel replacement
- Excellent flowout of brushmarks and a glossy finish

Uses

Use Dulux Aquanamel Semi Gloss on doors and trim where a durable mark and moisture resistant finish is required.

✓ **Interior** ✓ **Exterior** ✓ **Doors, Windows & Trim**

Precautions and Limitations

Darker colours will show more signs of marking and scuffing than lighter colours. If you are considering using a dark colour in a high traffic area, we recommend the use of a protective clear coat such as Intergrain UltraClear

All preparation and painting must conform to AS2311: The Painting of Buildings.

Do not paint at temperatures below 10C or when the temperature of surface may fall below 10C during the drying period. Avoid exposure to steam and condensation for 48 hours after application. Although film is dry to touch in 30 minutes, allow 7 days for film to fully cure before cleaning with a cloth, or soft brush wet with detergent solution.

Tinted colours

Ensure that paint is thoroughly shaken and stirred immediately after addition of tinter to can and again before use.

Performance Guide			
Weather Good resistance to weathering, with low level of chalking, colour change and dirt pickup	Salt N/A		
Heat Resistance Softens and sticks to other painted surfaces at over 70C	Water Suitable for use in wet areas		
Solvent Sensitive to aromatic hydrocarbons and alcohols	Abrasion Marks and soiling easily removed. Excellent wet and dry burnish resistance.		
Acid N/A	Alkali N/A		
Typical Properties			
Gloss Level 35-45 at 60 degrees	Thinner Water		
Colour Tinted to a wide range of colours from White, Deep, Ultra Deep and Extra Bright bases			
Dulux Colour Base ✓ White ✓ Deep ✓ Ultra Deep ✓ Extra Bright			
Components 1	Number of Coats 2*		
Toxicity Lead free. Dry film is non-toxic.	V.O.C. Level <53 g/L inclusive of Dulux Low VOC tinter.		
Meets GBCA V.O.C. Requirements?			
Yes	Total Volatile Organic Content (TVOC) values are calculated in accordance to the stated methodology within Green Star Technical Manuals. The TVOC content is theoretically calculated as the sum total of the known VOC values of the product's raw material components. These materials include the base paint plus additional low VOC tinter required for non-factory packaged colours.		
Touch Dry 30 Minutes			
Clean Up  Water			
Clean Up Description Clean all equipment with water			
Application Methods  Air Spray  Airless Spray  Brush  Roller			
Application Conditions	Solids by Volume 35.7		
Wet Film Per Coat (microns)	Min 63	Max 63	Recommended 63
Dry Film Per Coat (microns)	22	22	22

Recoat Time (min/hours)	2 Hours	Indefinite	
Theoretical Spread Rate (m ² /L)	16	16	16

Application Guide

Surface Preparation

All surfaces must be thoroughly cleaned and free of all loose dirt, dust, grease, loose or flaking paint, and loose surface plaster.

Efflorescence or mould on masonry or concrete surfaces must be treated. Flatten gloss surfaces by thoroughly sanding and wipe clean with a damp cloth, then apply primer, sealer or undercoat as required. For best results on exterior substrates such as timber, brick, blockwork, and compressed fibre cement sheet it is recommended to use Dulux Professional Acrylic Primer.

Application Procedure and Equipment

* Some colours may require more than the recommended number of coats to achieve full opacity.
Stir contents thoroughly before and during use with a broad flat stirrer using an upward lifting action.

Brush, roller or HVLP spray

Brush/Roller

Brush- Dulux Professional brushes are recommended.

Apply evenly, dividing area into patches about 50-60 square centimetres. Paint one patch at a time working back into previously applied paint.

Finally lay off each patch with light vertical strokes again lapping lightly into previously painted patches.

On wall areas use a 5-9mm nap synthetic roller to achieve the smoothest finish.

Generally thinning is not recommended, however, under hot conditions DULUX Hot Weather Thinner should be added to improve application performance to maximum of 50 ml per litre.

Airless/Conventional Spray

Suitable for application by conventional or airless spray equipment. Up to 100mL/L of water may be added for application by conventional spray, up to 30mL/L of water for airless spray, and up to 5mL/L for HVLP spray, to aid atomisation.

Wagner recommendation: F230 Aircoat recommended.

Tip: 211 for archs and trim, 411 for doors

Pressure: 1100 PSI

1-1.5 at the bar at the gun

Graco recommendation: Air Assisted Airless.

Tip: 210 or 310

Pressure: 1100 PSI

Health and Safety

SDS Number
DLXGHSEN003191

SDS Link
[View SDS Link](#)

Please refer to SDS Link. In case of emergency, please call 1800 220 770.

Transport and Storage	
Pack A	
535 LINE	
Size:	Weight:
1 Litre	1.3 Kg
2 Litre	2.7 Kg
4 Litre	5.3 Kg
10 Litre	13.3 Kg
Flash Point	UN Number
NA	NA
Dangerous Goods Class	Package Group
NA	NA

Disclaimer

This Data Sheet is copyright to DuluxGroup (Australia) Pty Ltd and/or DuluxGroup (New Zealand) Pty Ltd (collectively, 'Dulux'). It may not be varied or altered without the prior written consent of Dulux, and if it is, Dulux has no responsibility or liability for those variations.

Unless Dulux has provided you with a customised, project-specific specification, this Data Sheet does not represent that any particular product or product system will be suitable for your project.

Any information provided in this Data Sheet is given in good faith and is believed by Dulux to be correct at the time of publication. Products and coating systems can be expected to perform as indicated in this Data Sheet, provided the substrate is in good condition, the coatings are applied by a suitably experienced and skilled applicator, and the preparation, application and maintenance is followed strictly as set out in this Data Sheet, and as recommended on the applicable Safety Data Sheets for the relevant products, available from www.duspecplus.com.au. Climatic conditions at application time can affect product suitability and performance.

The correct colour or colour match is the responsibility of the applicator. Colours will change over time and Dulux does not guarantee that the same colour newly mixed will match a colour applied earlier which has been subjected to weathering or other change elements. No product colour is guaranteed against colour change.

Where any liability of Dulux in respect of this Data Sheet cannot by law be excluded, Dulux's liability is limited, as permitted by law and at Dulux's option, to resupply of the relevant products or services or to reimbursing the cost of those products or services.

WHERE LEAD MAY BE PRESENT: The asset manager is responsible for verifying the presence of lead and determining whether to remove or encapsulate the lead. If lead is present, the work must be done in strict accordance with AS 4361 Parts 1 and 2 and Worksafe Australia guidelines.