

## AUDA00004 Dulux AcraStone Finish Coat Fine Part A and Part B

### Introduction

Part A  
**Dulux AcraStone Finish Coat Fine**  
194X2573-17.5kg

Part B  
**Dulux AcraStone Epoxy Resin**  
194X2574-1.75kg

### Description and Image

Dulux® AcraStone® is an artisan range of products hand crafted to create a seamless Microcement finish which is unique to each piece of work. The AcraStone range of products are designed for application by professional applicators.

Dulux® AcraStone® Finish Coat Fine Part A is a water-based epoxy hardener in paste form that has to be mixed with Dulux® AcraStone® Part B (ratio 10:1 by weight) before application. The low VOC formula is designed to produce a mottled finish.

Dulux® AcraStone® Epoxy Resin Part B is a liquid epoxy resin for Base Coat Part A or Finish Coat (Fine or Medium) Part A.

### Features and Benefits

- Smooth texture for refined, decorative finish
- Suited for internal floors, walls, wet areas and high-traffic areas
- High surface hardness and stain resistance after sealing
- Silica sand free formulation



### Uses

Dulux® AcraStone® Finish Coat Fine is part of a coating system to create a seamless and natural looking Microcement finish.

The system is suitable for walls and internal floors and can be used in a wide range of environments including residential and commercial zones. Suitable environments include bathrooms, showers and other wet areas which are not submerged, flooring around the home, retail areas such as shop floors and restaurants and can be used in high traffic areas such as hotel foyers.

Finish Coat Fine is designed to create a mottled finish when applied over AcraStone Base Coat or flat even surface. A mottled finish is achieved in 2 coats; the pattern is created in the first coat, while the second coat is applied as a tight coat to even the surface.

The Finish Coat Fine Part A is mixed with Dulux AcraStone Part B in a ratio of 10:1 by weight prior to application.

Typical Properties			
V.O.C. Content <b>0.0g/L</b>			
Clean Up  <b>Water</b>			
Sizes <b>Part A - 17.5kg, Part B - 1.75kg</b>			
Application Methods  <b>Trowel</b>			
Specifications	Solids by Volume <b>58.26</b>		
	Min	Max	Recommended
Wet Film Per Coat (microns)	<b>111</b>	<b>333</b>	<b>333</b>
Dry Film Per Coat (microns)	<b>64.7</b>	<b>194</b>	<b>194</b>
Theoretical Spread Rate (m <sup>2</sup> /L)	<b>9.00</b>	<b>3.00</b>	<b>3.00</b>
Drying Time	Min	Max	Recommended
Recoat Time (min/hours)	<b>3 hours</b>	<b>Indefinite</b>	<b>3 hours</b>
Comments	<b>Pot life of product is 1 hour</b>		
Typical Property Notes Finish Coat Fine is applied in two coats. The first coat requires a high film build to add pattern, the second coat is a tight coat to level finish and to bring out pattern. Recommended spread rate for each coat below: First Coat - 3m <sup>2</sup> /L Second Coat - 9m <sup>2</sup> /L Only small amount of sanding is required on first coat to remove high points, over-sanding will remove pattern.			

**Application Guide**

**Surface Preparation**

Apply on clean dry surfaces, free of oil, grease, dust or any other element that may affect the adhesion of the system. Clean the surface with degreasing product. Make sure that tiles are well fixed and not detaching.  
Do not apply the product where there is rising damp.  
Ensure moisture content is less than 10% as measured with standard moisture meter.

**Application Procedure and Equipment**

The Dulux AcraStone range of products are designed for application by professional applicators. Applicators must have completed a 'Microcement' application course and hold a current Dulux Trade account.

Mix Finish Coat Fine Part A with AcraStone Epoxy Resin Part B in a ratio of 10:1 by weight. Mix with drill for 3 minutes or until a homogenous mix is achieved.  
The pot-life of the two components is 1 hour, a small amount of water and re-mixing can be done to aid application properties. Only mix the material that will be used by weighing out Part A and B.  
Apply the product by trowel and build pattern into the first coat to desired finish appearance. Apply the second coat as a tight finish to even surface and to bring out pattern.  
Only small amount of sanding is required to remove very high points in first coat. Do not over-sand as pattern will be removed.

Spread rate varies between first and second coat:  
1st coat - approx 3m<sup>2</sup>/L  
2nd coat - approx 9m<sup>2</sup>/L

**Health and Safety**

<p>SDS Number <b>Part A - DLXGHSEN004852</b> <b>Part B - DLXGHSEN004849</b></p>	<p>SDS Link</p>
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**Using Safety Precautions**  
Refer to SDS for full information.

Product can cause serious eye damage.

**SAFETY:** Keep out of reach of children. Read carefully and follow all instructions. Wear protective gloves/protective clothing including eye/face protection. **FIRE:** If material is involved in a fire use water fog (or if unavailable fine water spray), alcohol resistant foam, standard foam, dry agent (carbon dioxide, dry chemical powder).

**SPILLS & LEAKS:** Clear area of all unprotected personnel. Slippery when spilt. Wear protective equipment. For liquids absorb with sand or soil. Collect and seal in properly labelled drums. Refer to Local Council or State/Territory Land Waste Management Authority for disposal. **FIRST AID:** If poisoning occurs, contact a Doctor or Poisons Information Centre (Phone Australia 131 126; New Zealand 0800 764 766). If medical advice is needed, have product container or label at hand.

**SWALLOWED:** If swallowed, do NOT induce vomiting. Give a glass of water. Seek medical advice.  
**EYE:** If in eyes, hold eyes open, rinse cautiously with water for at least 15 minutes and see a doctor.  
**SKIN:** If skin contact occurs, remove contaminated clothing and wash skin thoroughly. If irritation occurs seek medical advice.  
**INHALED:** Remove from contaminated area. Seek medical advice.

**Please refer to SDS Link. In case of emergency, please call 1800 220 770.**

### Precautions and Limitations

This product data sheet should be read in conjunction with the Dulux specification.

Take suitable safety precautions while preparing your surface or sanding a previously coat/ coated, including wearing an appropriate respiratory mask.

To ensure colour uniformity and for optimum performance, Dulux recommend a full coating system including two to three topcoats.

For all systems, Base Coat should be tinted in accordance with Tint Guide to the specified topcoat colour (or a colour as close as possible to the specified colour as product and AcraStone tint rules allow).

Ensure tint cups are mixed well using a power mixer.

IMPORTANT: Not all colours are suitable for exterior use.

Ensure that you have adequate tinted stock to complete the job in one application.

All material must be thoroughly cross-mix to ensure tint uniformity.

It is recommended to hold a volume of finish material for future maintenance touch-ups

Practical spreading rates will vary from quoted theoretical figures depending on substrate porosity, surface roughness, overspray losses, application methods and environmental conditions (e.g. wind).

Do not apply paint if Relative Humidity is above 85% or temperature is within 3°C of Dew Point.

Do not apply if the surface temperature is greater than 40°C or below 10°C, or likely to fall below 10°C during the application or drying period.

Dry times apply to a single coat at recommended spread rate and at 25°C and 50% Relative Humidity

Allow longer times under cool, moist, or still conditions and or when applied at high film builds.

Exterior applications protect from dew, rain and frost for 48 hours when apply at the recommended spread rate.

Avoid application in hot, windy conditions or on hot surfaces cool the surface by hosing with water and paint the cool damp surface.

The coating system should be cleaned on a regular basis. This will help maintain your overall aesthetic appearance and preserve your Dulux AcraStone coating system.

### Disclaimer

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Unless Dulux has provided you with a customised, project-specific specification, this Data Sheet does not represent that any particular product or product system will be suitable for your project.

Any information provided in this Data Sheet is given in good faith and is believed by Dulux to be correct at the time of publication. Products and coating systems can be expected to perform as indicated in this Data Sheet, provided the substrate is in good condition, the coatings are applied by a suitably experienced and skilled applicator, and the preparation, application and maintenance is followed strictly as set out in this Data Sheet, and as recommended on the applicable Safety Data Sheets for the relevant products, available from [www.duspecplus.com.au](http://www.duspecplus.com.au). Climatic conditions at application time can affect product suitability and performance.

The correct colour or colour match is the responsibility of the applicator. Colours will change over time and Dulux does not guarantee that the same colour newly mixed will match a colour applied earlier which has been subjected to weathering or other change elements. No product colour is guaranteed against colour change.

Where any liability of Dulux in respect of this Data Sheet cannot by law be excluded, Dulux's liability is limited, as permitted by law and at Dulux's option, to resupply of the relevant products or services or to reimbursing the cost of those products or services.

WHERE LEAD MAY BE PRESENT: The asset manager is responsible for verifying the presence of lead and determining whether to remove or encapsulate the lead. If lead is present, the work must be done in strict accordance with AS 4361 Parts 1 and 2 and Worksafe Australia guidelines.