



AUAV00051 Dulux Avista Resurfacing Base Compound / with Avista 2 Pack Urethane on Aged Uncoated Substrate Concrete floors [Exterior]

Scope of Works

Avista resurfacing system for aged uncoated concrete surfaces such as driveways, paths, patios, pool surrounds and certain road applications. Suitable for domestic and commercial applications.

Avista 2 Pack Urethane is a clear two pack sealer with good wear and chemical resistance.

Substrate and Substrate Preparation

Substrate Notes

Concrete is a mixture of Portland cement, fine and coarse mineral aggregates, water and admixtures. Concrete floor slab construction consists of concrete poured into formwork in which reinforcing steel had been laid. The formwork (usually timber) holds the slab together as the concrete cures. The concrete should be kept wet according to best practice methods to allow the cement to fully hydrate during the curing process of 4-6 weeks to allow it to reach its design strength. Methods include ponding, wet hessian, wet sand or plastic sheet. If allowed to dry out prematurely, concrete will develop laitance, a weak, friable layer on the surface.

A waterproofing membrane should be laid underneath the slab to prevent moisture from rising up from the soil through the slab and causing efflorescence. The presence of laitance or efflorescence will interfere with coating adhesion.

Substrate Preparation Notes

Assess suitability

Examine the floor for accumulated dirt, dust, oily deposits, laitance, efflorescence and other surface contaminants. Check the extent of wear, shrinkage or movement cracks, pits, mechanical damage and other imperfections.

Clean surface

Remove all surface and subsurface contamination using by a cleaning method appropriate for the contamination type encountered. For example, remove dirt, dust, grease or oils by washing with a free-rinsing, alkaline detergent such Gamlen CA 1 in strict accordance with the manufacturers written instructions and all safety warnings. Pay attention to expansion joints. Thoroughly rinse with fresh potable water to remove all detergent residues. A clean surface is indicated when the rinsing water wets out the surface instead of beading on the surface. Repeat until the surface is clean. Allow surface to dry.

Repair surface imperfections

Thoroughly and completely clean out, rout out (as required) and fill cracks, voids or other imperfections with a two-pack epoxy repair paste such as Nitomortar® AP strictly according to the technical data sheet.

Do not fill expansion joints with any rigid fillers. Leave these until after the floor is painted.

Note: Do not overcoat epoxy repair mortars with any clearcoat in areas exposed to UV; UV exposure will cause chalking of the epoxy surface and potential delamination of the coating system.

Abrade surface

Diamond grind, blast-track or mechanically abrade concrete floors in strict accordance with SSPC-SP 13/NACE No. 6 Joint Surface Preparation Standard "Surface Preparation of Concrete" to remove laitance, curing compounds, hardeners, loosely adhering concrete and/or other contaminants. The resultant surface should be a sound, uniform substrate, with a concrete surface profile in the range of CSP 2-3 as laid out in ICRI Guideline 310.2R-2013, "Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, Polymer Overlays, and Concrete Repair".

Note Dulux Protective Coatings does not recommend acid etching as a form of surface preparation. Remove all dust by thorough vacuum cleaning.

Check moisture

Check moisture content of the floor prior to painting and ensure that it is no greater than $5\%^*$.

* To minimise the risk of moisture interference, Dulux recommends the following 2 tests be conducted prior to coating; ASTM F2659-10 "Standard Guide for Preliminary Evaluation of Concrete, Gypsum Cement and other Floor Slabs and Screeds using a Non-Destructive Electronic Moisture Meter" (Moisture Content to be <5%), and ASTM D4263 "Standard Test Method for Indicating Moisture in Concrete by the Plastic Sheet Method" (no visible moisture present). If there is concern about moisture in the substrate, refer to Dulux Protective Coatings for further evaluation.

Note: The testing listed above cannot guarantee avoidance of future moisture related problems particularly with existing concrete slabs. This is especially true if the use of an under-slab moisture vapor barrier cannot be confirmed or concrete contamination from oils, chemical spills, unreacted silicates, chlorides or Alkali Silica Reaction (ASR) is suspected.

Coat surface

Check that the surface is clean, dust-free and defect-free prior to coating. Apply the floor coating system in strict accordance with the technical data sheets and specification without delay before the floor becomes recontaminated. Allow floor coating system to fully cure. Seal structural control or expansion joints with a flexible polyurethane sealant such as Fosroc Nitoseal® PU400 in strict accordance with the technical data sheet. Do not paint over floor joint sealant.





| Coating System Summary | | |
|--|---|--|
| Primer1st Coat2nd Coat3rd Coat4th Coat | Dulux Avista Resurfacing Primer Dulux Avista Resurfacing Base Compound Dulux Avista Resurfacing Base Compound Dulux Avista Concrete Sealer 2 Pack Urethane Gloss Dulux Avista Concrete Sealer 2 Pack Urethane Gloss | |
| | | |

| Coating System | | | | |
|---|---|-----------------------|-----------------------|-------------------------------------|
| Primer — Dulux Avista Resurfacing Prim | er | | | |
| Coat Type Primer | Datasheet AUAV00007 Dulux Avista Resurfacing Primer | | | |
| Read the full Datasheet details at <u>Dulux Avist</u> | a Resurfacing Primer | | | |
| Components 1 | | | | |
| Application Methods | | | | |
| Roller 1 Floor Squeegee | Broom | | | |
| Min | | Max | | Recommended |
| Theoretical Spread Rate (m²/L) | | | | 10 |
| Meets GBCA V.O.C. Requirements? Not Applicable | | | | |
| Coating Application Details Shake Avista Primer container well before oper cover approximately 40m² depending on the p | | t Primer to 3 parts v | water in a clean bud | cket (4 litres of mixed Primer will |
| Apply the mixed primer to the surface using a affect adhesion. Whilst the surface is still wet, the | | | across the surface s | o primer doesn't pool as this can |
| Whilst the surface is still wet, Dulux Avista Resu | rfacing Compound can b | e applied as per the | e instructions on the | e bag. |
| 1st Coat — Dulux Avista Resurfacing Ba | se Compound | | | |
| Coat Type 1st Coat | Datasheet AUAV00006 Dulux Av | ista Resurfacing Ba | se Compound | |
| Read the full Datasheet details at <u>Dulux Avist</u> | a Resurfacing Base Com | pound | | |
| Components 3 | | | | |
| Pot Life Yield appox. 30 minutes, depending on ambient conditions 12.5L | | | | |
| Application Methods | | I | | |
| 👱 Floor Squeegee 🛕 Broom 🚅 Trowel 🚆 Hopper Gun | | | | |
| Min | | Max | | Recommended |
| Theoretical Spread Rate (m²/L) | | 30 | | |
| | | | | |





| Recoat Time ** | 40 | NA | |
|---|---|--|-------------------------------|
| V.O.C. Level 11 grams per litre | | Meets GBCA V.O.C. Requiremen Not Applicable | ts? |
| with mechanical mixer at low speed Slowly add Dulux Avista Resurfacing | until mix colour is uniform. Base Compound, mixing continua | L bucket and add Avista Resurfacing (lly. ep is critical in activating the polymers | |
| First coat should always be applied | d to a damp, primed surfaces. Ap | plicable to all trowel or squeegee a | pplication methods. |
| Squeegee/Trowel application (reco Pour a manageable quantity of Dulu: resurfacing compound over the surf Do not exceed a thickness of 4 mm Subsequent trowel or spray coats ca | x Avista mixture onto the damp, p ace. per coat, as this may lead to shrink | | e or trowel evenly spread the |
| Add mix to hopper, ensuring not to | overfill - recommend half full. separate fibro test board to obtai ding the hopper approximately 60 | 9 | |
| Minimum 2 coats at total of minimum The Dulux Avista Resurfacing Systen - Dulux Avista General Purpose Seal - Dulux Avista Extended Wear Seale - Dulux Avista 2 Pack Urethane - Dulux Avista Polyaspartic Sealer | n must be sealed once the surface er (S/G or matt) | ve sufficient wear factor. is completely dry. Options for sealing | include: |
| SDS Number | | SDS Link View SDS Link | |
| 2nd Coat — Dulux Avista Resu | rfacing Base Compound | | |
| Coat Type 2nd Coat | Datasheet AUAV00006 Dulux A | vista Resurfacing Base Compound | |
| Read the full Datasheet details at [| Dulux Avista Resurfacing Base Co | mpound | |
| Components 3 | | | |
| Pot Life appox. 30 minutes, depending on a | ambient conditions | Yield 12.5L | |
| Application Methods | | 1 | |
| _i Floor Squeegee i_ E | Broom Trowel | Hopper Gun | |
| | Min | Max | Recommended |
| Theoretical Spread Rate (m²/L) | 15 | 30 | |
| Recoat Time ** | 40 | NA | |
| V.O.C. Level 11 grams per litre | | Meets GBCA V.O.C. Requiremen Not Applicable | ts? |
| Coating Application Details | | l | |





Add required amount of clean potable water (3.6 - 4.0 L).in a clean 20L bucket and add Avista Resurfacing Colour Oxide and mix thoroughly with mechanical mixer at low speed until mix colour is uniform.

Slowly add Dulux Avista Resurfacing Base Compound, mixing continually.

Once full content has been added, mix for a further 3 minutes. This step is critical in activating the polymers to achieve an even consistent mixture.

First coat should always be applied to a damp, primed surfaces. Applicable to all trowel or squeegee application methods.

Squeegee/Trowel application (recommended for first coat)

Pour a manageable quantity of Dulux Avista mixture onto the damp, primed concrete surface. Use squeegee or trowel evenly spread the resurfacing compound over the surface.

Do not exceed a thickness of 4 mm per coat, as this may lead to shrinkage cracking.

Subsequent trowel or spray coats can be applied to achieve desired decorative finish.

Spray application

Application will require a moisture trap air compressor & hopper gun. Recommended minimum compressor specs: 12 cfm with a 70L tank. Add mix to hopper, ensuring not to overfill - recommend half full.

Before applying to surface, spray on separate fibro test board to obtain desired texture. Adjust pressure to vary texture.

Spray evenly across the surface, holding the hopper approximately 600mm from the ground.

Once area has been completely covered, allow to dry sufficiently to walk on.

Minimum 2 coats at total of minimum 3mm thickness required to achieve sufficient wear factor.

The Dulux Avista Resurfacing System must be sealed once the surface is completely dry. Options for sealing include:

- Dulux Avista General Purpose Sealer (S/G or matt)
- Dulux Avista Extended Wear Sealer
- Dulux Avista 2 Pack Urethane

SDS Number

- Dulux Avista Polyaspartic Sealer

| Coat Type 3rd Coat | | Datasheet AUAV00014 Dulux Avista Concrete Sealer 2 Pack Urethane Gloss | | |
|--|--------------------------------|--|-------------|--|
| Read the full Datasheet details a | t <u>Dulux Avista Concrete</u> | Sealer 2 Pack Urethane Gloss | | |
| Components 2 | | Mixing Ratio 7:1 | | |
| Pot Life 2-3 hours | | Yield 10L | | |
| Application Methods Airless Spray Br | ush 7 Roller | | | |
| Alliess Spray | Min | Mey | Pasammandad | |
| Theoretical Spread Rate (m²/L) | Min 3 | Max 10 | Recommended | |

SDS Link

Coating Application Details

Mixing Instructions

588g/litre

Mix 8.75L Part A and 1.25L Part B to make 10L kit.

Mix product with a paint stirrer until thoroughly mixed (approx. 1min).

If tinting, combine 1 x 1L of Dulux Avista Sealer Tint per 10L kit. Apply tint after Parts A & B have been combined & mixed. Mix again until colour is even

No

Note: It is recommended to use a separate, larger container when tinting, to ensure sufficient room for mixing.

Application Instructions





For smooth concrete surfaces, the first coat must be diluted to penetrate into the substrate and provide better wetting. Dilution can be up to 20% with Dulux Avista Solvent. Diluted sealer must be used immediately. Do not store or return to original sealer.

Note: Dilution not required when using 2 Pack Urethane as a top coat over flakes or epoxies.

If there are some doubts about application and appearance, test a small area first.

Apply Dulux Avista 2 Pack Urethane by a suitable paint brush or roller or airless spray.

For roller application, a good quality 6mm-22mm nap, solvent resistant synthetic roller should be used. Nap length will vary depending on the substrate. For smooth surfaces, use a 6mm-10mm roller. For use over flake flooring, resurfacing or course concrete, a longer nap is recommended.

For airless spray application, 20% Dulux Avista Solvent should be added.

A second should be applied within 6 - 24 hours (18 hours in summer), dependent on conditions prevailing. Adhesion between coats can be difficult to obtain if the product is allowed to fully cure. If greater than 24 hours has elapsed since the previous coat, the surface requiring abrading and solvent wiping to provide extra key before additional coats are applied.

Note: Areas finished with Dulux Avista 2 Pack Urethane can become slippery when wet. For increased slip resistance, Dulux Avista Slip Reducing Crushed Glass or Dulux Avista Slip Reducing Additive Powder can be used with this product. Refer to the relevant product TDS for application instructions

| 4th Coat — Dulux Avista Concrete Sealer 2 Pack Urethane Gloss | | | |
|---|---------------|--|--|
| | | | |
| PAR000121 | View SDS Link | | |
| | | | |
| SDS Number | SDS Link | | |
| | | | |

| 4th Coat — Dulux Avista Concrete Sealer 2 Pack Urethane Gloss | | | | |
|---|---|------------------|--|--|
| Coat Type 4th Coat | Datasheet AUAV00014 Dulux Avista Concrete Sealer 2 Paci | ι Urethane Gloss | | |
| Read the full Datasheet details at <u>Dulux Avist</u> | ta Concrete Sealer 2 Pack Urethane Gloss | | | |
| Components 2 | Mixing Ratio 7:1 | | | |
| Pot Life 2-3 hours | Yield 10L | 11212 | | |
| Application Methods | | | | |
| Airless Spray 🕴 Brush 🚏 | Roller | | | |
| Min | Max | Recommended | | |
| Theoretical Spread Rate (m²/L) | 10 | | | |
| Recoat Time ** 3 hours | 24 hours | 6 hours | | |
| V.O.C. Level 588g/litre | Meets GBCA V.O.C. Req | uirements? | | |

Coating Application Details

Mixing Instructions

Mix 8.75L Part A and 1.25L Part B to make 10L kit.

Mix product with a paint stirrer until thoroughly mixed (approx. 1min).

If tinting, combine 1 x 1L of Dulux Avista Sealer Tint per 10L kit. Apply tint after Parts A & B have been combined & mixed. Mix again until colour is even.

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 SDS Number
 SDS Link

 PAR000121
 View SDS Link

Coating System Notes

- * Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness.
- ** Recoat times are quotes for 25°c and 50% relative humidity, these may vary under different conditions.

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The correct colour or colour match is the responsibility of the applicator. Colours will change over time and Dulux does not guarantee that the same colour newly mixed will match a colour applied earlier which has been subjected to weathering or other change elements. No product colour is guaranteed against colour change.

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